

LISTING OF CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (currently amended) A method of applying a fitting to a tube end said fitting having a connection portion and a tubular portion adapted to be inserted into said end tube;

said tubular portion having an external diameter greater than an internal diameter of said tube end;

said tube end having a first external diameter and a second larger diameter when said tubular portion is inserted within said tube end;

said method comprising placing a coil spring around said tube end said coil spring having an internal diameter less than said second larger diameter of said tube;

holding said coil spring stationary and forcing said tubular portion into said tube end as said coil spring is held stationary causing said tube to expand forcing said coil spring to expand at least 1% and causing said spring to embed itself into the exterior surface of said tube;

wherein said coil spring exerts continuous radial compressive force around said tube end.

2. (canceled)

3. (currently amended) The method claimed in claim 1 wherein said ~~coiled~~ coil spring is forced to expand from about 1% to about 5%.

4. (currently amended) The method claimed in claim 1 wherein said ~~tube~~ tubular portion is barbed.

5. (canceled)

6. (currently amended) The method of applying a hose fitting to a tube end said fitting having a connecting portion and the tubular portion said tubular portion having an external diameter greater than the internal diameter of the said tube end;

said tube end having a first external diameter and a second larger diameter when said tubular portion is inserted within said tube end;

said method comprising forcing said tubular portion into said tube end causing said tube to expand;

forcing a coil spring in an axial direction over said tube end wherein said coiled spring has an internal diameter in an unstretched condition less than the external diameter of said second larger diameter of said tube wherein the internal diameter of said tube end is expanded more than an internal diameter of said coil spring on a percentage basis and whereby said coiled spring expands at least 1% and thereby exerts continuous radial compressive force against said tube end and embeds itself into an exterior surface of said tube.

7. (currently amended) The method claimed in claim 6 wherein said coil expands from ~~about 1% to about 5%~~ at least 3%.

8. (canceled)

9. (currently amended) The method claimed in claim 5 6 wherein said coil ~~tube~~ spring surrounds substantially said entire tube portion applying radial compressive force against said entire tube portion.

10. (currently amended) Plastic air brake tubing comprising tubing and a fitting said fitting including a tubular portion inserted in an end of said tube;

a metal spring consisting of a coiled portion said spring covering said tube end over said tubular portion and being in an expanded state and exerting radially inward pressure against said tube end towards said tubular portion wherein said coiled spring is expanded from about 1% to about 5% from ~~and~~ an at rest condition and wherein said spring is embedded into an exterior portion of said tube end.

11. (previously presented) The method claimed in claim 1 wherein said spring is metal.

12. (currently amended) The ~~method~~ air brake tubing claimed in claim 11 wherein said tube comprises nylon.